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IN THE CLAIMS

Please amend the claims as follows:

1. (original) A method for processing a preform supported with a stationary chuck and

a movable chuck of a glass-working lathe, which method comprising providing a burner

of a type which is able to create flame-controlled conditions by controlling flow rates of

a flammable gas and a supporting gas wherein the supporting gas is discharged from at

least one group of discharge pipes co-axially classified into plural groups that are,

respectively, controllable with respect to a gas flow rate, and processing a preform

under the flame-controlled conditions.

2. (original) The method according to Claim 1, wherein the plural groups of the

discharge pipes are provided within a hollow body through which the flammable gas is

passed, and the plural groups are co-axially arranged within the hollow body from a

center toward an outer periphery thereof, and the discharge pipes are so arranged that

the supporting gas is passed therethrough in a manner as to be controllable in every

group.

3. (original) The method according to Claim 1, wherein said hollow body is made of a .

hollow cylinder and the plural groups of discharge pipes which are concentrically

disposed within the hollow cylinder closed at one end and opened at the other end.

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4. (original) The method according to Claim 1, wherein the plural groups are three in

number.

5. (original) The method according to Claim 1, wherein the plural groups are four.

6. (original) The method according to Claim 1, wherein flow rates of gases supplied to

the plurality of groups and also to spaces other than the discharge pipes inside said

burner are, respectively, controlled depending on a diameter of a preform to be

processed.

7. (currently amended) The method according to Claim 6, wherein the flow rates of

the gases are changeable in one of a stepwise or gradual manner or gradually.

8.-17. canceled

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